



ALBEPorta®



Performance Sliding Door **PSD04**

Designed and tested according to MS1017



**LB
ALUMINIUM
BERHAD**
198501006093 (138535-V)

Product

ALBEPorta PSD04

Typical Technical Features

Inner Frame Thickness	: 1.30mm - 1.60mm
Inner Frame Depth	: 32.00mm
Inner Frame Width	: 85.00mm
Outer Frame	: 2 & 3 Tracks
Outer Frame Depth	: 80.00mm - 125.00mm
Corner Joints	: Mitre Joints With Brackets
Glazing Gap	: 14.00mm
Locking System	: Multipoint



Other Features

Easy Fabrication
Least Profiles Members
European Accessories

Performance Test

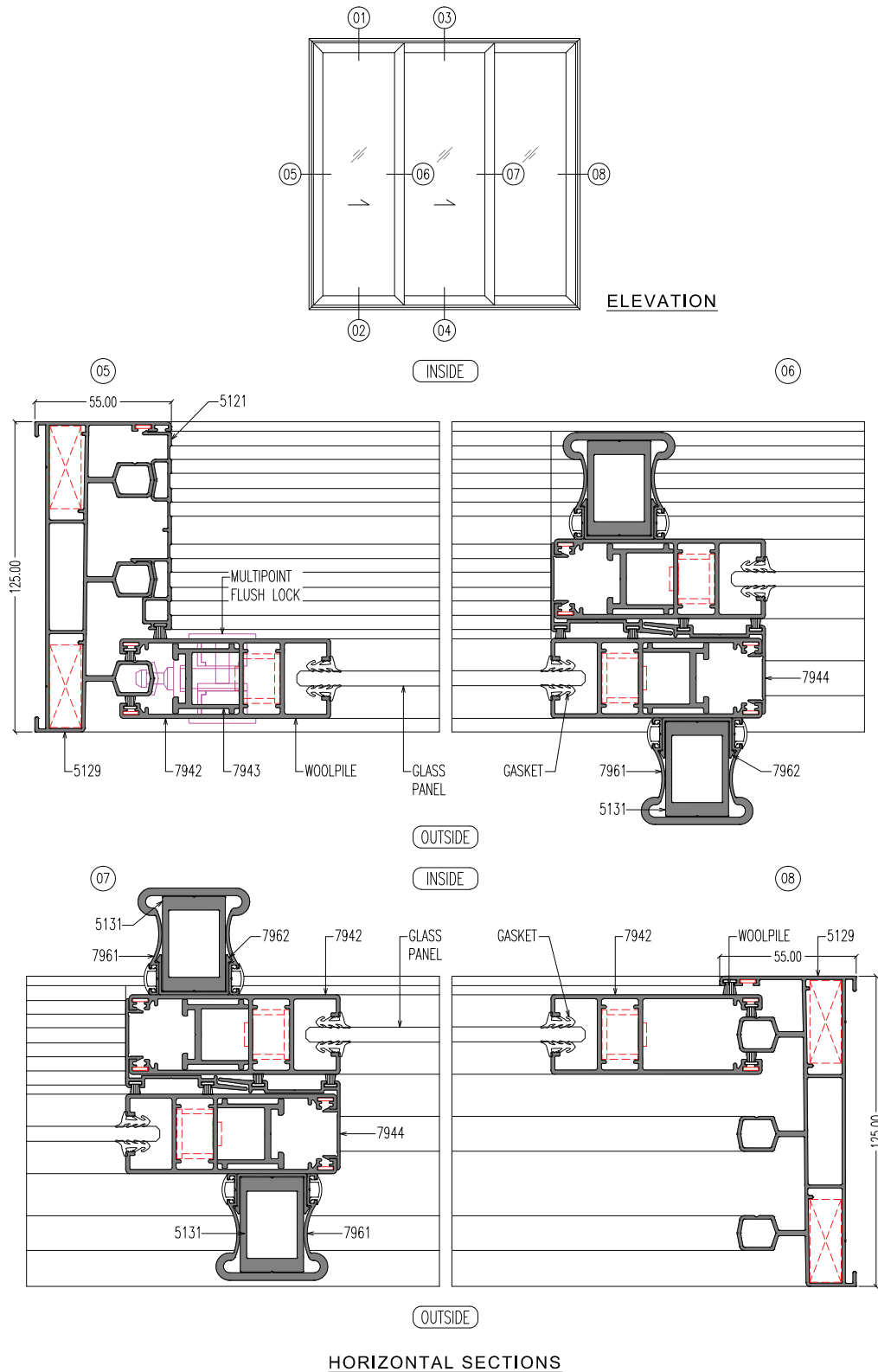
This sliding door suite had been tested in compliance to MS 1017:2022 performance test procedure for:-

1. 1500Pa windload : Passed
2. 225Pa air leakage : Passed
3. 300Pa water infiltration : Passed

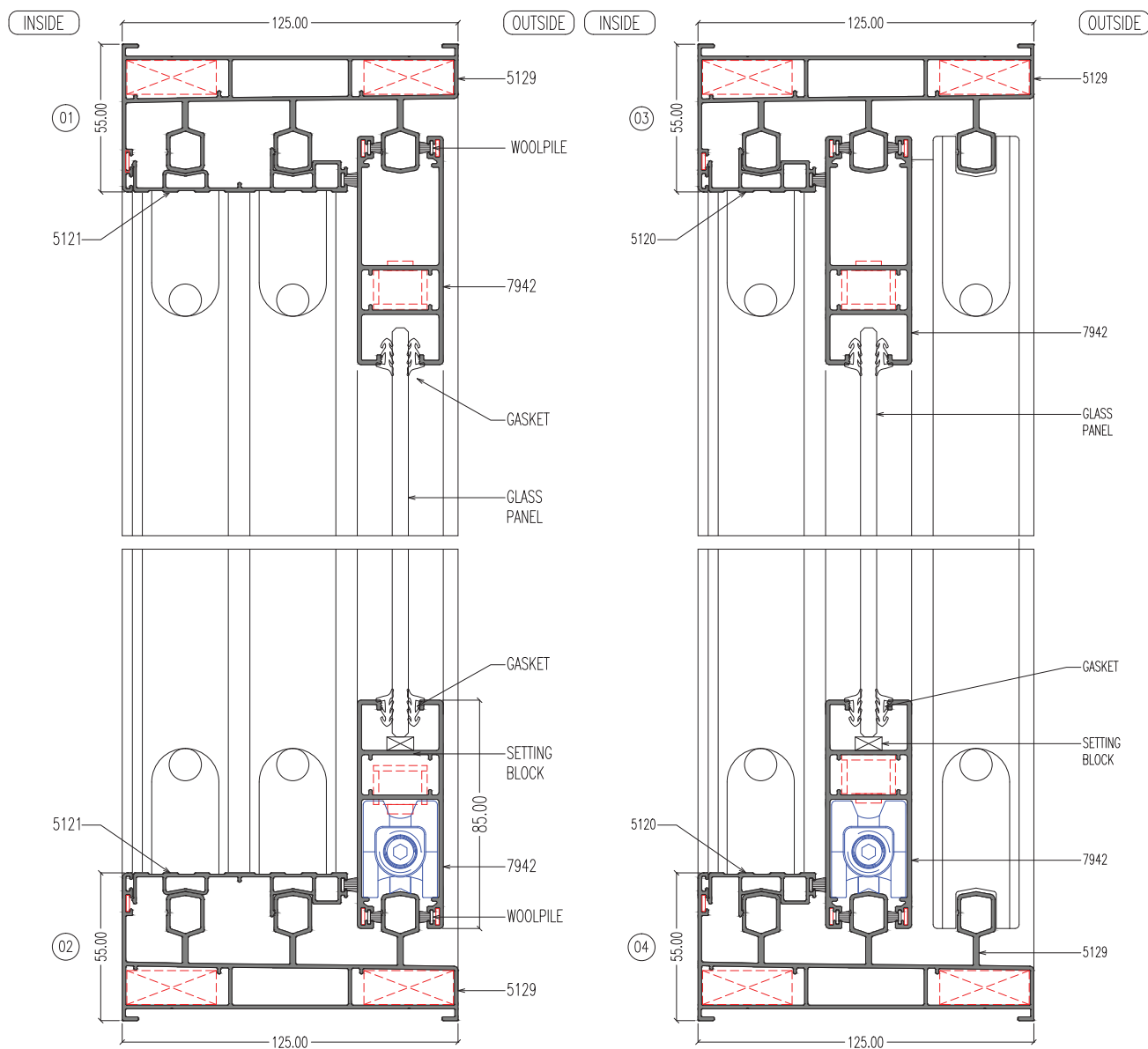
Note: Test report available upon request.



Typical Assembly Details

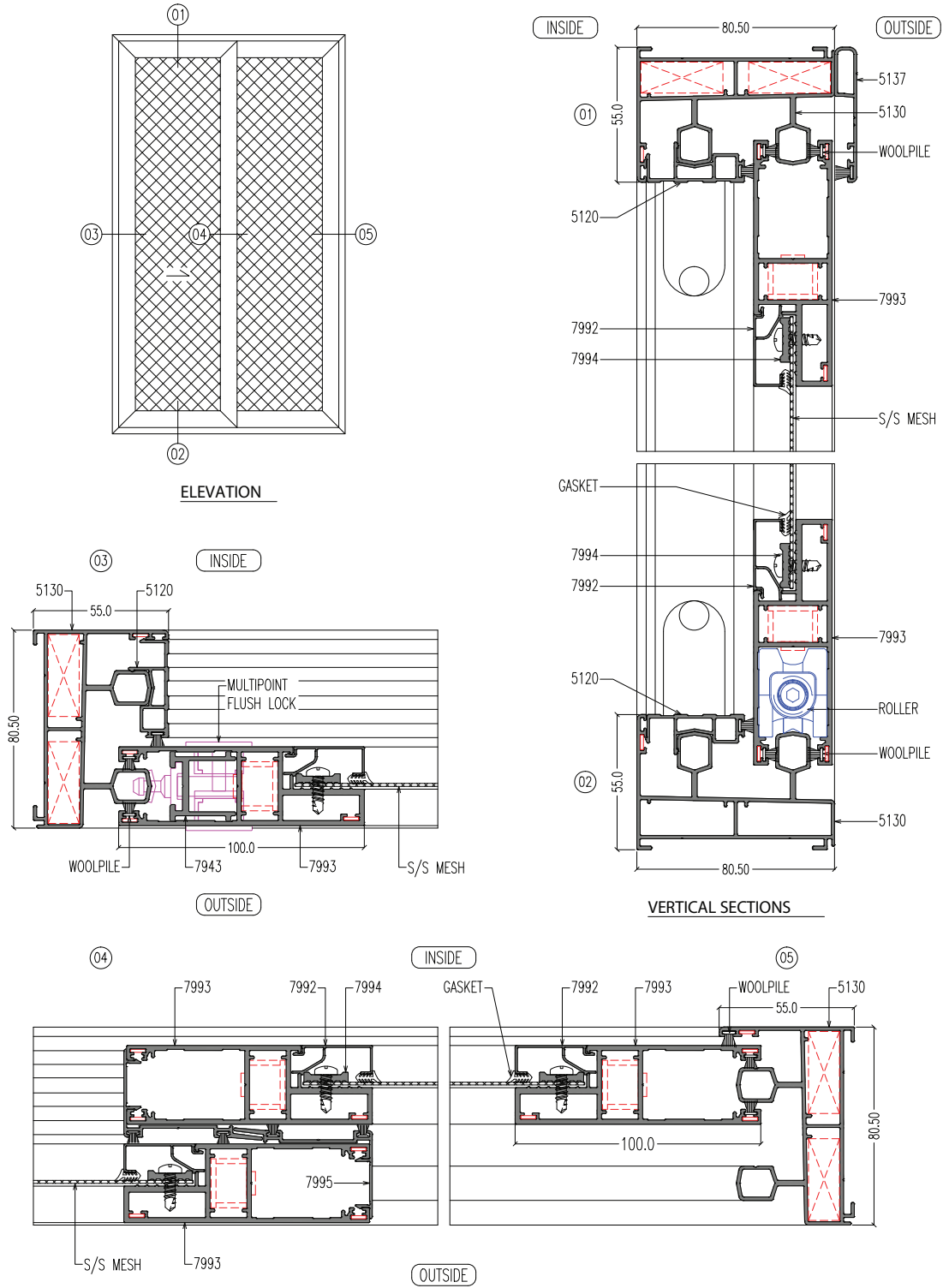


Typical Assembly Details



VERTICAL SECTIONS

Typical Assembly Details



Wind Load Chart

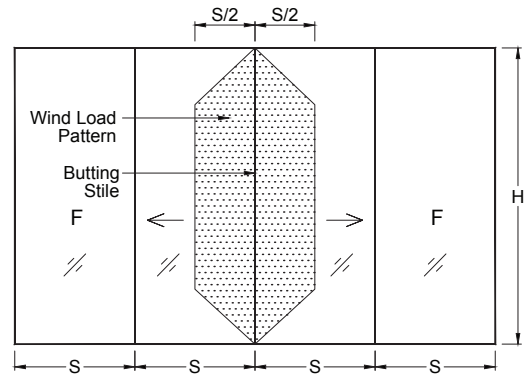
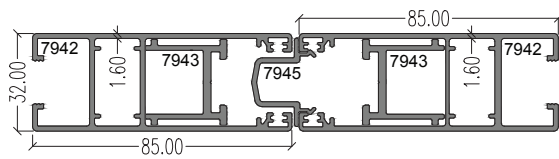
BUTTING STILE

Assembly of Sections 7942x2 ,7943x2 & 7945

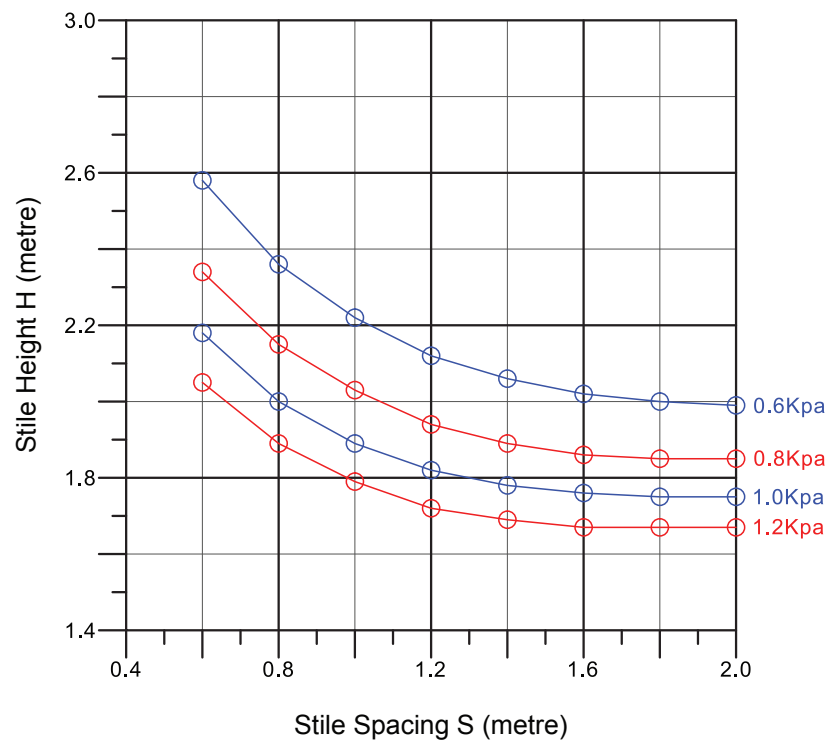
Alum. alloy : 6063-T5
Overall moment of inertia I_{xx} : 19.66 cm⁴
Overall moment of Resistance MR_{xx} : 1012 n-m

Mod. of elasticity : 70×10^9 N/m²
Design bend. stress : 1.25×67^6 N/m²
Deflection limit : Span_{175} , up to max. 20mm
Nature of anchor : Simply supported at both ends

Typical configuration of sliding door :



Note:
Suffix xx denotes axis perpendicular to wind load



Note:
○ Deflection limit governs ◇ Moment of resistance governs
:- Buckling has not been taken into account in this chart
:- This windload chart is solely for reference only

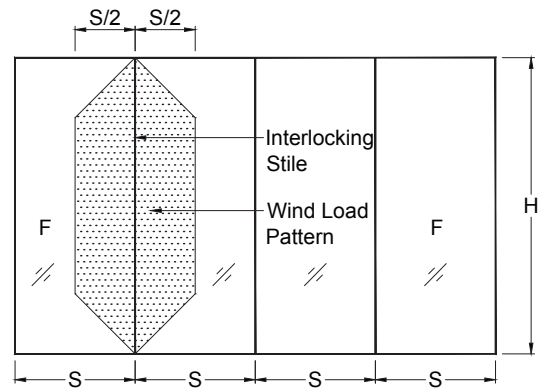
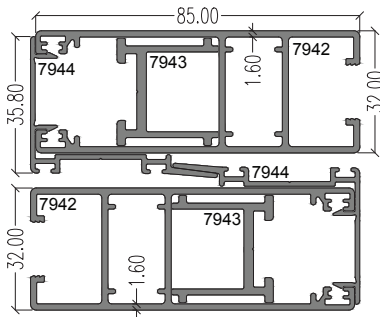
Wind Load Chart

INTERLOCKING STILE

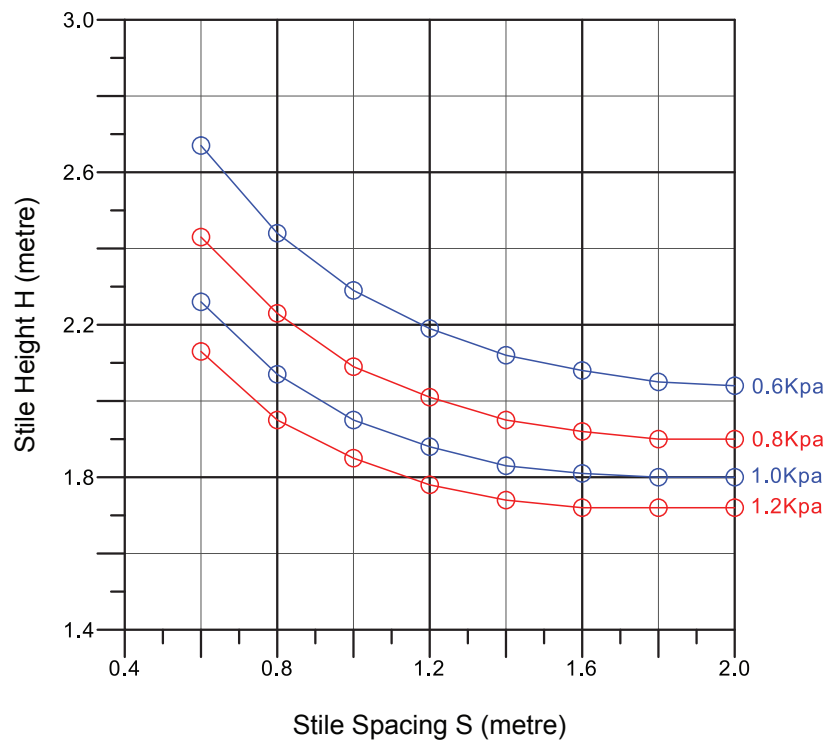
Assembly of Sections : 7942x2, 7943x2 & 7944x2
 Alum. alloy : 6063-T5
 Overall moment of inertia I_{xx} : 21.96 cm⁴
 Overall moment of Resistance MR_{xx} : 986 n-m

Mod. of elasticity : 70×10^9 N/m²
 Design bend. stress : 1.25×67^6 N/m²
 Deflection limit : $\frac{Span}{175}$, up to max. 20mm
 Nature of anchor : Simply supported at both ends

Typical configuration of sliding door :



Note:
 Suffix xx denotes axis perpendicular to wind load



Note:
 ○ Deflection limit governs ◇ Moment of resistance governs
 :- Buckling has not been taken into account in this chart
 :- This windload chart is solely for reference only

Wind Load Chart

INTERLOCKING STILE

Assembly of Sections : 7942x2, 7943x2, 7944x2, 7961x2 & 7962x2

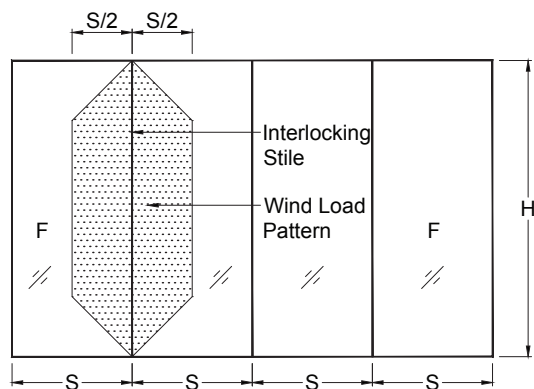
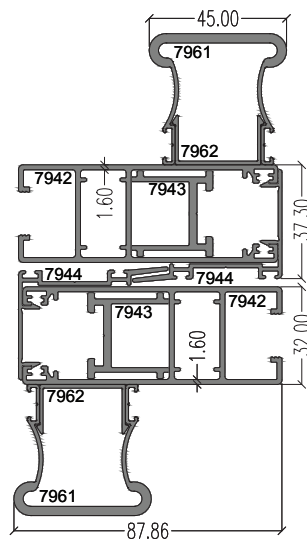
Alum. alloy : 6063-T5

Overall moment of inertia I_{xx} : 78.6 cm⁴

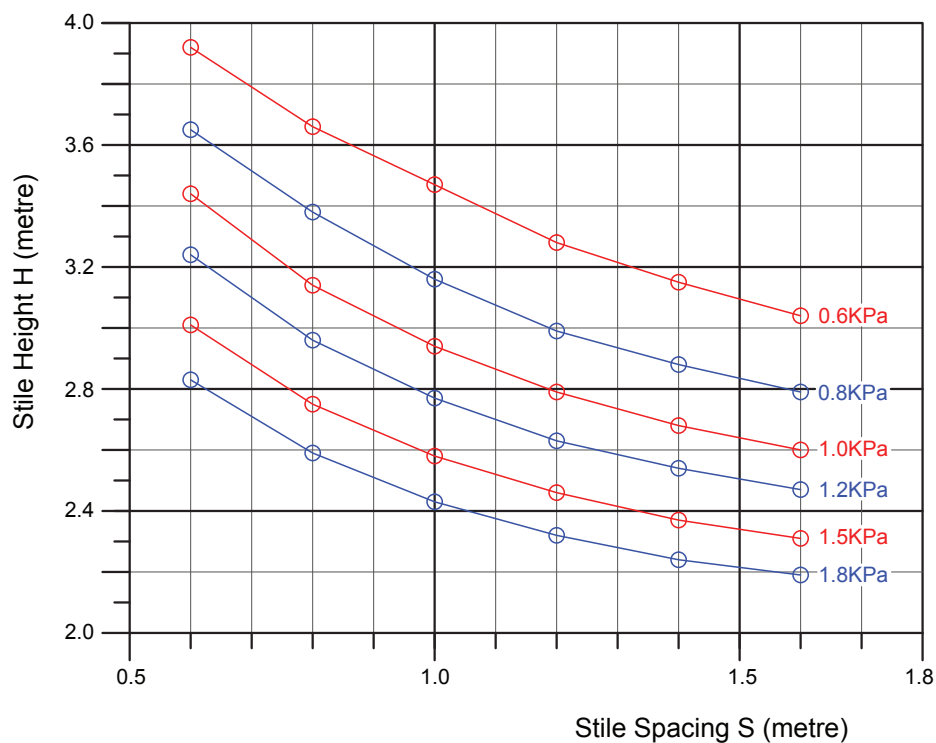
Overall moment of Resistance MR_{xx} : 1070 n-m

Mod. of elasticity : 70×10^9 N/m²
 Design bend. stress : 1.25×67^6 N/m²
 Deflection limit : $\frac{Span}{175}$, up to max. 20mm
 Nature of anchor : Simply supported at both ends

Typical configuration of sliding door :



Note:
 Suffix xx denotes axis perpendicular to wind load



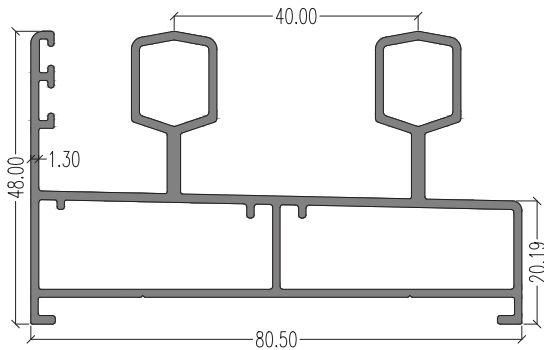
Note:

○ Deflection limit governs ◇ Moment of resistance governs

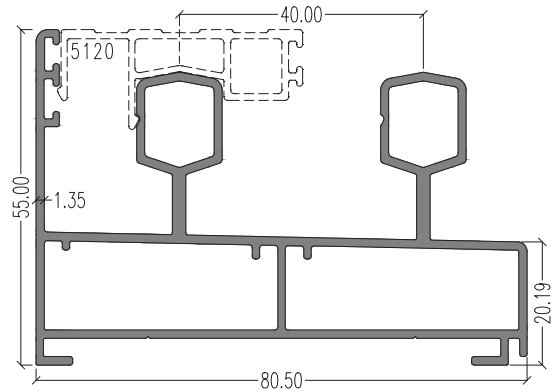
- Buckling has not been taken into account in this chart

- This windload chart is solely for reference only

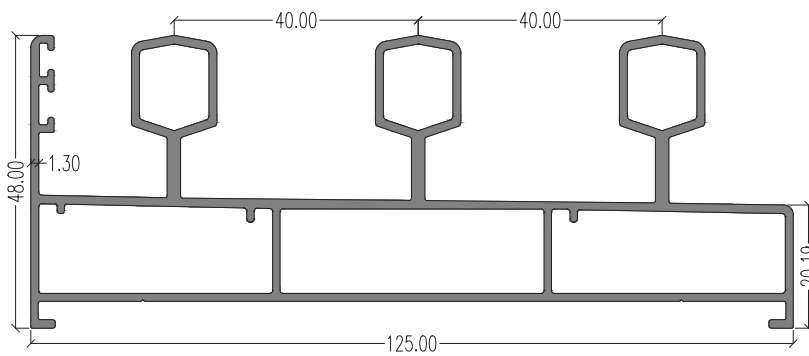
Sectional Details



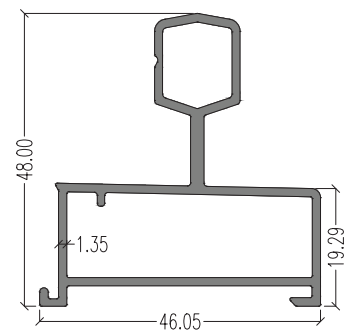
7940 (Outer)
LW : 1.421 kg/m
AP : 434.58 mm



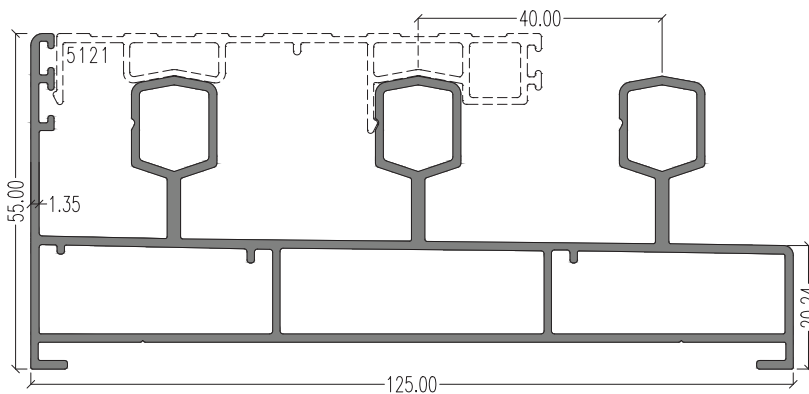
5130 (Outer)
LW : 1.478 kg/m
AP : 466.43 mm



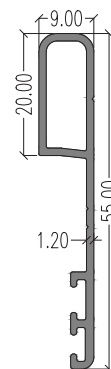
7941 (Outer)
LW : 2.032 kg/m
AP : 593.94 mm



5136 (Outer)
LW : 0.727 kg/m
AP : 219.59 mm

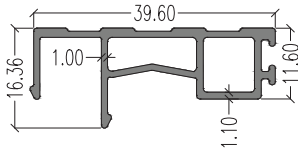


5129 (Outer)
LW : 2.086 kg/m
AP : 616.79 mm

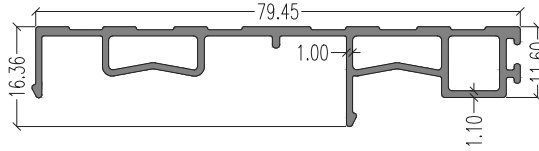


5137 (Cover Outer)
LW : 0.321 kg/m
AP : 146.14 mm

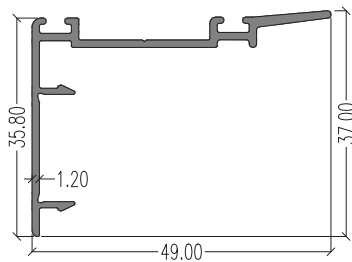
Sectional Details



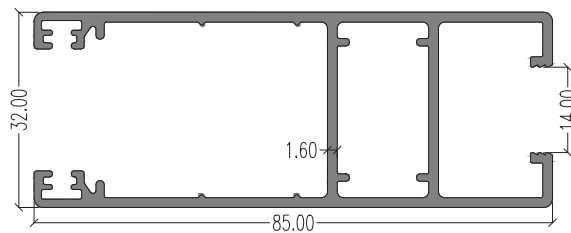
5120 (Capping)
LW : 0.353 kg/m
AP : 148.20 mm



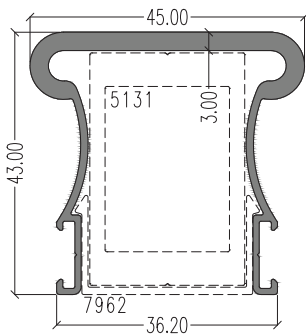
5121 (Capping)
LW : 0.574 kg/m
AP : 244.52 mm



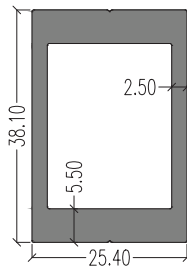
7944 (For 7942)
LW : 0.355 kg/m
AP : 216.67 mm
Ixx : 1.407 cm⁴
Iyy : 3.285 cm⁴



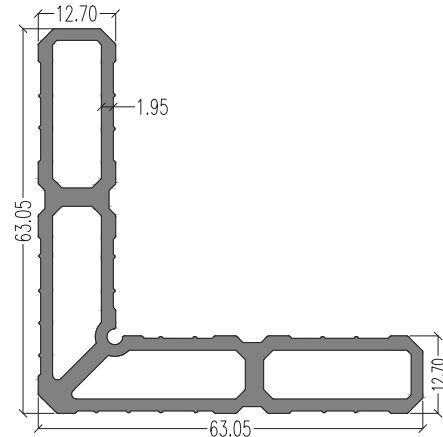
7942 (Inner)
LW : 1.198 kg/m
AP : 460.76 mm
Ixx : 7.931 cm⁴
Iyy : 28.77 cm⁴



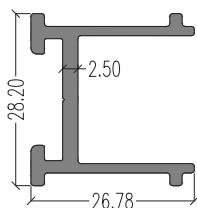
7961 (Reinforcement)
LW : 0.757 kg/m
AP : 292.13 mm



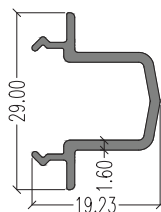
5131 (Reinforcement)
LW : 1.125 kg/m
AP : 126.93 mm



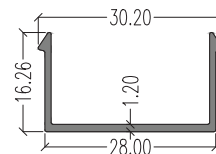
5845 (Corner Bracket)
LW : 1.543 kg/m
AP : 258.77 mm



7943 (For Lock / Stiffener)
LW : 0.450 kg/m
AP : 171.20 mm

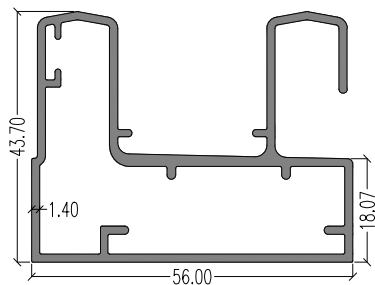


7945 (Mid Nose)
LW : 0.259 kg/m
AP : 131.30 mm
Ixx : 0.589 cm⁴
Iyy : 0.361 cm⁴

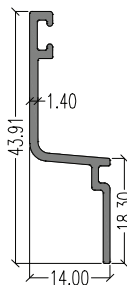


7962 (Reinforcement)
LW : 0.179 kg/m
AP : 119.12 mm

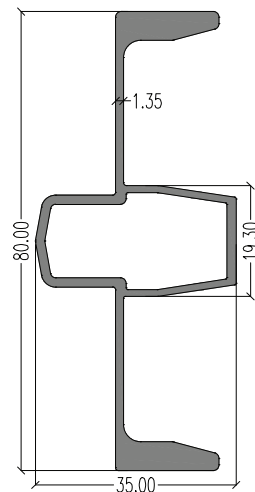
Sectional Details



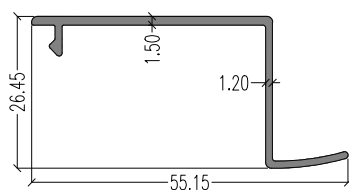
7957 (Outer)
LW : 1.044 kg/m
AP : 295.39 mm



7947 (Attachment Outer)
LW : 0.230 kg/m
AP : 127.24 mm

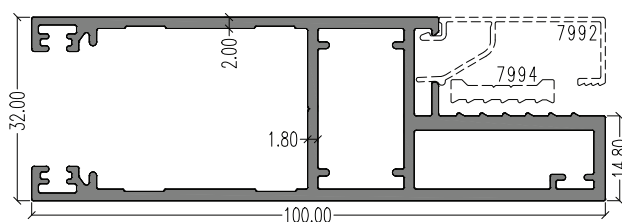


7999 (Mid-Joint)
LW : 1.012 kg/m
AP : 279.56 mm
Ixx : 27.91 cm⁴
Iyy : 2.720 cm⁴

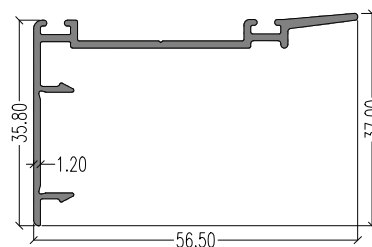


7958 (Capping 7957)
LW : 0.314 kg/m
AP : 171.94 mm

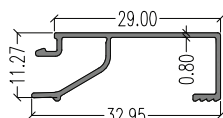
FOR STAINLESS STEEL MESH



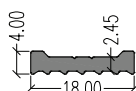
7993 (Inner)
LW : 1.606 kg/m
AP : 443.04 mm
Ixx : 8.718 cm⁴
Iyy : 48.59 cm⁴



7995 (Interlock)
LW : 0.380 kg/m
AP : 231.83 mm
Ixx : 1.429 cm⁴
Iyy : 4.874 cm⁴



7992 (Beading)
LW : 0.158 kg/m
AP : 141.87 mm



7994 (Attachment)
LW : 0.141 kg/m
AP : 47.33 mm

Accessories

Door Locksets



CK83
Single



CK84
Double



DSD 902 (With Key)
DSD 903 (Without Key)
DSD 904 (Dummy)



SLD109K with Key
(with Lockbar & Keeper)

Rollers



Fapim 005DRA
Rating: 140kg/panel

Corner Brackets



SLD/BKT02
(Inner Frame)

5845 Alum. Brkt.
(Outer Track)
(6.1m / length)

Fixed Panel Support



SLD/SB01B
Support Block

SLD/SB02S
Support Block

Stopper



Skider



SLD/SK03

Interlock Cover



SLD/IC01

Weep Hole Cover



Corner Joint Angle



SLD/CJC02
(6mm)

Woolpile



5 x 5
5 x 7
(300m/roll)



**LB
ALUMINIUM
BERHAD**
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Now available at:



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